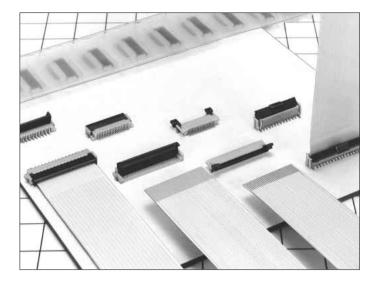
The product information in this catalog is for reference only. Please request the Engineering Drawing for the most current and accurate design information. All non-RoHS products have been discontinued, or will be discontinued soon. Please check the products status on the Hirose website RoHS search at www.hirose-connectors.com, or contact your Hirose sales representative.

0.5mm and 1mm Pitch Connectors For FPC/FFC

FH12 Series



Features

1. Ease of Use and Space Savings

Only one finger or 6.9N (Newtons) of force is required to lock Hirose's rotational actuator (flip-lock) as compared to using 2 fingers and 39.2N to close a FFC/FPC connector from our competition.

The Flip-Lock design also allows customers to place 2 or more connectors side by side as there is no need to waste additional board space for a side latch.

2. Strengthened Flip-lock Actuator

The standard Flip-Lock requires only 2.0mm height above the board. A strengthened lock lever is available which only requires an additional 0.4mm.

3. Supports Thin FPC (0.18mm)

Hirose does not require double-sided FPC to have any additional strengthening plate or stiffener and can therefore support a thickness of as little as 0.18 mm +/- 0.05.

4. Hirose Ensures Reliability

Hirose's patented half tuning fork contacts maintain the required normal force without relying on the connector housing. With our competitor's conventional products the housing walls support the contact force, which does not provide for long-term reliability.

5. Prevention of Solder Bridge

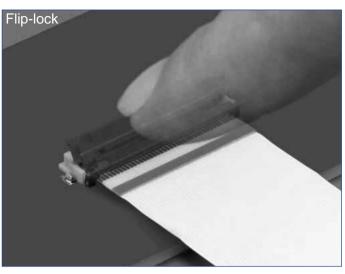
Excess solder cavity absorbs excessive solder and avoids solder bridging.

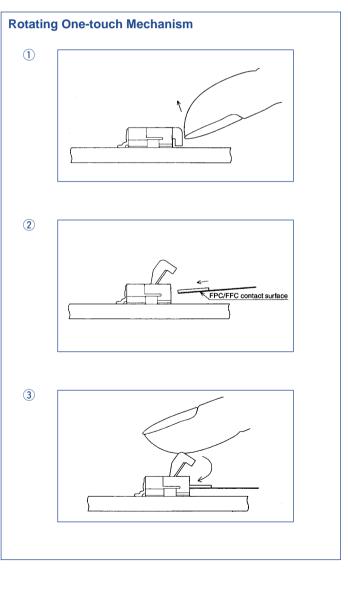
6. Three different assembly types

FH12 is offered in Top & Bottom Contact and Vertical Mount and offered in both a 0.5mm contact pitch as well as a 1.0mm contact pitch (bottom contact only).

Applications

Notebook computers, printers, PDAs, digital cameras and other compact devices for interconnecting the main circuit board with the LCD, HDD or other device.





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■Product Specifications

Rating	Current rating: 0.5A DC(Note 1) Voltage rating: 50V AC	Operating Humidity Range:Relative hum		Storage Temperature Range:-10 to +50°C (Note 3) Storage Humidity Range:Relative humidity, 90% max. (Not dewed)	
Applicable FPC	t=0.3±0.05 Gold plated		t=0.18 ± 0.05 for FH12F-*S-0.5SH		

Item	Specification	Conditions		
1. Insulation resistance	500M ohms minimum	100V DC		
2. Withstanding voltage	No flashover or insulation breakdown.	150V AC/1 minute		
3. Contact resistance	50m ohms maximum	1mA		
4. Durability (Insertion/withdrawal)	Contact resistance: 50m ohms maximum No damage, cracks, or parts dislocation.	20 cycles		
5. Vibration	No electrical discontinuity of 1μ s or more Contact resistance: 50m ohms maximum. No damage, cracks, or parts dislocation.	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.		
6. Shock	No electrical discontinuity of 1μ s or more Contact resistance: 50m ohms maximum. No damage, cracks, or parts dislocation.	Acceleration of 490 m/s ² , 11 ms duration, sine half-wave waveform, 3 cycles in each of the 3 axis		
7. Humidity(Steady state)	Contact resistance: 50m ohms maximum. Insulation resistance: 50M ohms minimum. No damage, cracks, or parts dislocation.	96 hours at 40°C and humidity of 90% to 95%		
8. Temperature Cycle	Contact resistance: 50m ohms maximum. Insulation resistance: 50M ohms minimum. No damage, cracks, or parts dislocation.	Temperature: $-40^{\circ}C \rightarrow 15$ to $35^{\circ}C \rightarrow 85^{\circ}C \rightarrow 15$ to $35^{\circ}C$, Time: $30 \rightarrow 5$ max. $\rightarrow 30 \rightarrow 5$ max.(minutes) 5 cycles		
9.Resistance to Soldering heat No deformation of components affecting performance.		Reflow: At the recommended temperature profile Manual soldering: 350 ± 5 °C for 3 seconds		

Note 1: When passing the current through all of the contacts, use 70% of the current rating.

Note 2: Includes temperature rise caused by current flow.

Note 3: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers nonconducting condition of installed connectors in storage, shipment or during transportation.

Material

Part	Material	Finish	Remarks	
Insulator	Polyamide, LCP(60 pos.)	Color : Beige		
Actuator	PPS	Color : Dark brown	- UL94V-0	
Contact	Phosphor bronze	Gold plated		
Metal Fittings	Brass	Tin plated		

Ordering Information

$\frac{\mathsf{FH12}}{\bullet} \quad \frac{\mathsf{A}}{\circ} = \frac{10}{\circ} \quad \frac{(4)}{\circ} = \frac{\mathsf{S}}{\circ} \quad \frac{\mathsf{A}}{\circ} = \frac{\mathsf{0.5}}{\circ} \quad \frac{\mathsf{SH}}{\circ} \quad \frac{(55)}{\circ}$

Series Name : FH12	Contact alignment: Single
Blank : standard type	6 Eccentric direction:
A : Top contact type	Blank : standard type
S : Type with strengthed flip-lock actuator	A : Eccentric type
F : Type with 0.18mm FPC End Thickness	Contacts Pitch : 0.5mm, 1mm
Standard type : Number of contacts	8 Contact type
Eccentric type : Number of contacts in 0.5mm housing	SH : SMT horizontal mounting type
Standard type : Blank	SV : SMT vertical mounting type
Eccentric type : Number of contacts	Plating specification
	(55) : Gold plated

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Series Configuration

Pitch	Bottom Contact Type	Top Contact Type	Vertical mounting Type
0.5mm	FH12- ** S-0.5SH P.12 Number of contacts 6, 8, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 33, 34, 35, 36, 40, 45, 50, 53 Type with Strengthened Lock Lever FH12S- ** S-0.5SH P.13 Number of contacts 30, 40, 45, 50, 53 Type with 0.18mm FPC End Thickness FH12F- ** S-0.5SH P.14 Number of contacts 6, 8, 10, 12, 13, 14, 15, 16, 18, 20, 22, 24, 25,	FH12A- ** S-0.5SH P.15 Number of contacts 10, 12, 15, 16, 18, 20, 22, 24, 26, 28, 29, 30, 32, 33, 34, 36, 40, 42, 45, 50	FH12- ** S-0.5SV P16 Number of contacts 10, 12, 13, 15, 16, 17, 18, 20, 22, 24, 26, 30, 32, 33, 34, 36, 40, 45,
1mm	26, 28, 30, 32, 34, 36, 40 Standard FH12- ** S-1SH P18 Eccentric FH12- ** (**) SA-1SH Standard Number of contacts 5, 6, 7, 8, 9, 11, 12,16,17,22,26 Eccentric Number of contacts 4, 6, 8, 10, 11, 14, 19, 24		49, 50, 60

Connector Operating Instructions, precautions and recommendations Bottom Contact Type (common for 0.5mm/1mm)

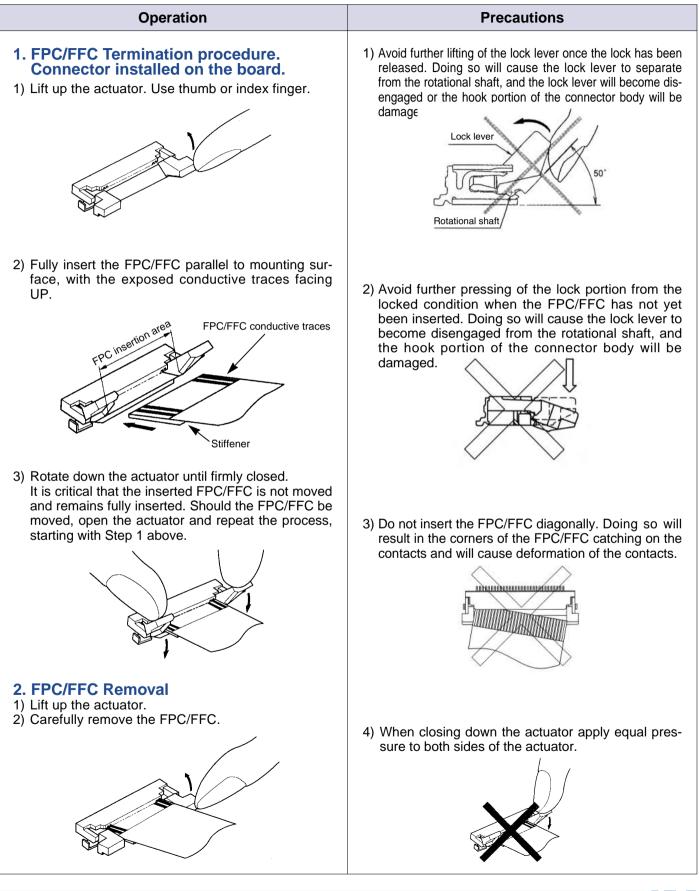
Bottom Contact Type (common for 0.:	-
Operation	Precautions
<text></text>	 Avoid grasping the actuator with two fingers or lifting the actuator with fingernail. Image: A start of the actuator with fingernail. Do not use a thin tool such as the tip of a screwdriver to release the lock lever. Doing so will cause deformation of the contacts. Image: A start of the direction of arrows A, B, or C while the lock lever is open. Doing so will cause the lock lever to become disen gaged, or will damage the hook portion of the connector body.
2) Fully insert the FPC/FFC parallel to mounting surface, with the exposed conductive traces facing down.	 change and near performance and connector receiver a second sec

•Bottom Contact Type (common for 0.5mm/1mm)

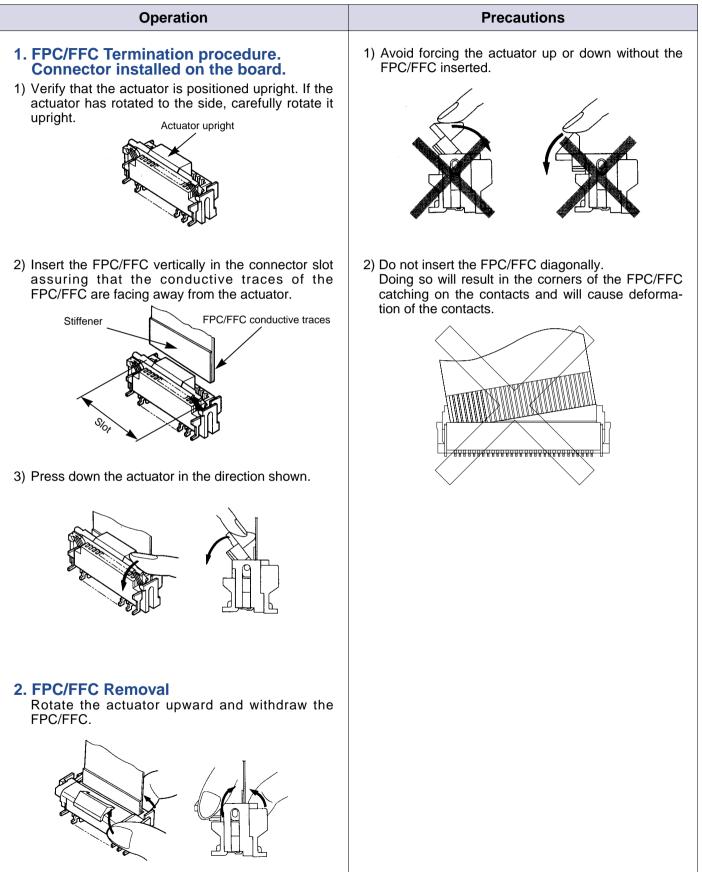
Bottom Contact Type (common for 0.5mm/Tmm)						
Operation	Precautions					
3) Rotate down the actuator until firmly closed. It is critical that the inserted FPC/FFC is not moved and remains fully inserted. Should the FPC/FFC be moved, open the actuator and repeat the process, starting with Step 1.	6) Partial insertion of the FPC/FFC, offset insertion, and diagonal insertion will result in an unfavorable engage- ment of the lock lever in which the lock lever is raised. To correct this, first remove the FPC/FFC and then reinsert it. Forcing the lock will damage the connector.					
Stiffener						
	7) When locking, handle the FPC/FFC so that a load is not applied to the FPC/FFC as would occur by pulling the FPC/FFC, or lifting it, etc. When a load is applied in the opposite direction to the rotational movement of the lock, an excessive load will be applied and this will cause connector damage.					
 2. FPC/FFC Removal 1) Lift up the actuator. 2) Carefully remove the FPC/FFC. 						
	8) At the time of lock operation, application of force such as that indicated by the arrows in the dia- grams below will cause the lock lever to disengage. When the lock lever has become disengaged, please exchange the entire connector.					

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Top Contact Type

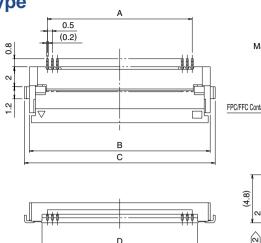


Vertical Mounting Type

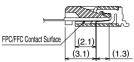


■0.5mm Pitch Bottom Contact Type





Mated Cross-sectional Diagram







Unit:mm

	Part Number	CL No.	Number of Contacts	А	В	С	D	RoHS
	FH12- 6S-0.5SH(55)	586-0582-5-55	6	2.5	6.1	7.1	3.57	
	FH12- 8S-0.5SH(55)	586-0744-5-55	8	3.5	7.1	8.1	4.57	
	FH12-10S-0.5SH(55)	586-0522-3-55	10	4.5	8.1	9.1	5.57	
	FH12-11S-0.5SH(55)	586-0600-5-55	11	5	8.6	9.6	6.07	
	FH12-12S-0.5SH(55)	586-0704-0-55	12	5.5	9.1	10.1	6.57	
	FH12-13S-0.5SH(55)	586-0549-0-55	13	6	9.6	10.6	7.07	
	FH12-14S-0.5SH(55)	586-0533-0-55	14	6.5	10.1	11.1	7.57	
	FH12-15S-0.5SH(55)	586-0523-6-55	15	7	10.6	11.6	8.07	
	FH12-16S-0.5SH(55)	586-0531-4-55	16	7.5	11.1	12.1	8.57	
	FH12-17S-0.5SH(55)	586-0606-1-55	17	8	11.6	12.6	9.07	
	FH12-18S-0.5SH(55)	586-0530-1-55	18	8.5	12.1	13.1	9.57	
	FH12-19S-0.5SH(55)	586-0534-2-55	19	9	12.6	13.6	10.07	
	FH12-20S-0.5SH(55)	586-0524-9-55	20	9.5	13.1	14.1	10.57	
	FH12-22S-0.5SH(55)	586-0532-7-55	22	10.5	14.1	15.1	11.57	YES
	FH12-24S-0.5SH(55)	586-0521-0-55	24	11.5	15.1	16.1	12.57	1123
	FH12-25S-0.5SH(55)	586-0692-3-55	25	12	15.6	16.6	13.07	
	FH12-26S-0.5SH(55)	586-0576-2-55	26	12.5	16.1	17.1	13.57	
	FH12-28S-0.5SH(55)	586-0612-4-55	28	13.5	17.1	18.1	14.57	
Note 2	FH12-30S-0.5SH(55)	586-0525-1-55	30	14.5	18.1	19.1	15.57	
	FH12-32S-0.5SH(55)	586-0681-7-55	32	15.5	19.1	20.1	16.57	
	FH12-33S-0.5SH(55)	586-0520-8-55	33	16	19.6	20.6	17.07	
	FH12-34S-0.5SH(55)	586-0617-8-55	34	16.5	20.1	21.1	17.57	
	FH12-35S-0.5SH(55)	586-0740-4-55	35	17.0	20.6	21.6	18.07	
	FH12-36S-0.5SH(55)	586-0526-4-55	36	17.5	21.1	22.1	18.57	
Note 2	FH12-40S-0.5SH(55)	586-0527-7-55	40	19.5	23.1	24.1	20.57	
Note 2	FH12-45S-0.5SH(55)	586-0528-0-55	45	22	25.6	26.6	23.07	
Note 2	FH12-50S-0.5SH(55)	586-0529-2-55	50	24.5	28.1	29.1	25.57	
Note 2	FH12-53S-0.5SH(55)	586-0595-7-55	53	26	29.6	30.6	27.07	

Note 1 : Embossed tape reel packaging (2,000 pieces/reel).

Order by number of reels.

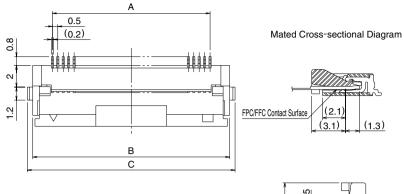
Note $\boxed{2}$: If there is no problem with the connector height, we recommend the type with the strengthened Flip-lock actuator (FH12S-*S-0.5SH).

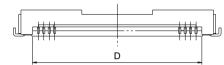
Standard type connector height: 2 mm

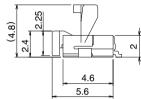
Connector height of type with strengthened Flip-lock actuator: 2.4 mm

0.5mm Pitch Bottom Contact Type with Strengthened Flip-lock Actuator









(2.1)

(1.3)

(3.1)

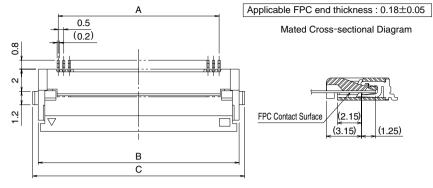
Unit:mm

Part Number	CL No.	Number of Contacts	А	В	С	D	RoHS
FH12S-30S-0.5SH(55)	586-0667-6-55	30	14.5	18.1	19.1	15.57	
FH12S-40S-0.5SH(55)	586-0640-0-55	40	19.5	23.1	24.1	20.57	
FH12S-45S-0.5SH(55)	586-0665-0-55	45	22.0	25.6	26.6	23.07	YES
FH12S-50S-0.5SH(55)	586-0642-5-55	50	24.5	28.1	29.1	25.57	
FH12S-53S-0.5SH(55)	586-0691-0-55	53	26.0	29.6	30.6	27.07	

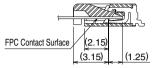
Note 1 Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

■0.5mm Pitch Bottom Contact Type with 0.18mm FPC End Thickness

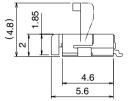








Mated Cross-sectional Diagram



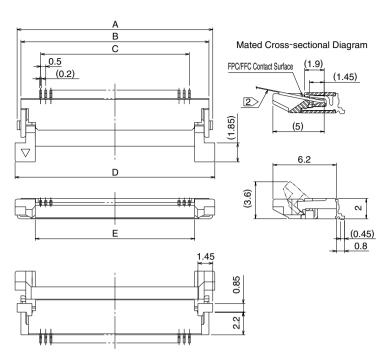
							Unit:mm
Part Number	CL No.	Number of Contacts	А	В	С	D	RoHS
FH12F- 6S-0.5SH(55)	586-0672-6-55	6	2.5	6.1	7.1	3.57	
FH12F- 8S-0.5SH(55)	586-0738-2-55	8	3.5	7.1	8.1	4.57	
FH12F-10S-0.5SH(55)	586-0709-4-55	10	4.5	8.1	9.1	5.57	
FH12F-12S-0.5SH(55)	586-0653-1-55	12	5.5	9.1	10.1	6.57	
FH12F-13S-0.5SH(55)	586-0629-7-55	13	6.0	9.6	10.6	7.07	
FH12F-14S-0.5SH(55)	586-0655-7-55	14	6.5	10.1	11.1	7.57	
FH12F-15S-0.5SH(55)	586-0680-4-55	15	7.0	10.6	11.6	8.07	
FH12F-16S-0.5SH(55)	586-0673-9-55	16	7.5	11.1	12.1	8.57	
FH12F-18S-0.5SH(55)	586-0626-9-55	18	8.5	12.1	13.1	9.57	
FH12F-20S-0.5SH(55)	586-0636-2-55	20	9.5	13.1	14.1	10.57	VEO
FH12F-22S-0.5SH(55)	586-0630-6-55	22	10.5	14.1	15.1	11.57	YES
FH12F-24S-0.5SH(55)	586-0632-1-55	24	11.5	15.1	16.1	12.57	
FH12F-25S-0.5SH(55)	586-0733-9-55	25	12.0	15.6	16.6	13.07	
FH12F-26S-0.5SH(55)	586-0627-1-55	26	12.5	16.1	17.1	13.57	
FH12F-28S-0.5SH(55)	586-0643-8-55	28	13.5	17.1	18.1	14.57	
FH12F-30S-0.5SH(55)	586-0628-4-55	30	14.5	18.1	19.1	15.57	
FH12F-32S-0.5SH(55)	586-0705-3-55	32	15.5	19.1	20.1	16.57	
FH12F-34S-0.5SH(55)	586-0677-0-55	34	16.5	20.1	21.1	17.57	
FH12F-36S-0.5SH(55)	586-0656-0-55	36	17.5	21.1	22.1	18.57	
FH12F-40S-0.5SH(55)	586-0635-0-55	40	19.5	23.1	24.1	20.57	

Note 1 : Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

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■0.5mm Pitch Top Contact Type





Unit:mm

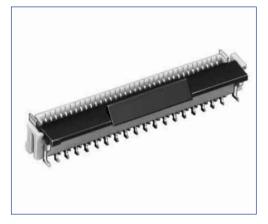
Part Number	CL No.	Number of Contacts	А	В	С	D	E	RoHS
FH12A-10S-0.5SH(55)	586-0550-9-55	10	9.1	8.35	4.5	9.5	5.57	
FH12A-12S-0.5SH(55)	586-0696-4-55	12	10.1	9.35	5.5	10.5	6.57	
FH12A-15S-0.5SH(55)	586-0551-1-55	15	11.6	10.85	7.0	12.0	8.07	
FH12A-16S-0.5SH(55)	586-0552-4-55	16	12.1	11.35	7.5	12.5	8.57	
FH12A-18S-0.5SH(55)	586-0553-7-55	18	13.1	12.35	8.5	13.5	9.57	
FH12A-20S-0.5SH(55)	586-0554-0-55	20	14.1	13.35	9.5	14.5	10.57	
FH12A-22S-0.5SH(55)	586-0686-0-55	22	15.1	14.35	10.5	15.5	11.57	
FH12A-24S-0.5SH(55)	586-0555-2-55	24	16.1	15.35	11.5	16.5	12.57	
FH12A-26S-0.5SH(55)	586-0663-5-55	26	17.1	16.35	12.5	17.5	13.57	
FH12A-28S-0.5SH(55)	586-0725-0-55	28	18.1	17.35	13.5	18.5	14.57	YES
FH12A-29S-0.5SH(55)	586-0585-3-55	29	18.6	17.85	14.0	19.0	15.07	TE0
FH12A-30S-0.5SH(55)	586-0556-5-55	30	19.1	18.35	14.5	19.5	15.57	
FH12A-32S-0.5SH(55)	586-0687-3-55	32	20.1	19.35	15.5	20.5	16.57	
FH12A-33S-0.5SH(55)	586-0570-6-55	33	20.6	19.85	16.0	21.0	17.07	
FH12A-34S-0.5SH(55)	586-0670-0-55	34	21.1	20.35	16.5	21.5	17.57	
FH12A-36S-0.5SH(55)	586-0662-2-55	36	22.1	21.35	17.5	22.5	18.57	
FH12A-40S-0.5SH(55)	586-0557-8-55	40	24.1	23.35	19.5	24.5	20.57	
FH12A-42S-0.5SH(55)	586-0698-0-55	42	25.1	24.35	20.5	25.5	21.57	
FH12A-45S-0.5SH(55)	586-0558-0-55	45	26.6	25.85	22.0	27.0	23.07	
FH12A-50S-0.5SH(55)	586-0559-3-55	50	29.1	28.35	24.5	29.5	25.57	

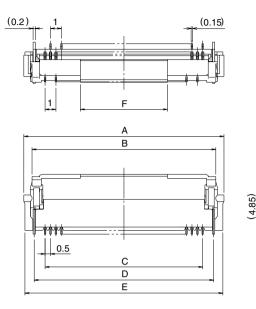
Note 1 : Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

Note 2: The design is such that the FPC/FFC protrudes on an upward angle so that other parts can be mounted beneath the PFC/FFC. In view of this, please take note of the gap at the top surface of the connector.

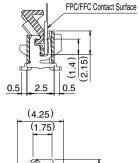
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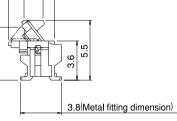
0.5mm Pitch Vertical mounting Type





Mated Cross-sectional Diagram



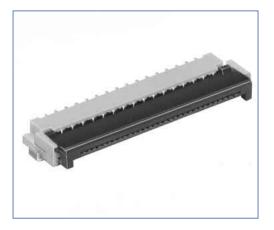


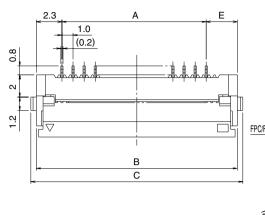
Unit:mm

Part Number	CL No.	Number of Contacts	А	В	С	D	E	F	RoHS
FH12-10S-0.5SV(55)	586-0560-2-55	10	8.4	6.9	4.5	6.5	8.2	4	
FH12-12S-0.5SV(55)	586-0615-2-55	12	9.4	7.9	5.5	7.5	9.2	4	
FH12-13S-0.5SV(55)	586-0575-0-55	13	9.9	8.4	6.0	8.0	9.7	4	
FH12-15S-0.5SV(55)	586-0561-5-55	15	10.9	9.4	7.0	9.0	10.7	4	
FH12-16S-0.5SV(55)	586-0572-1-55	16	11.4	9.9	7.5	9.5	11.2	4	
FH12-17S-0.5SV(55)	586-0601-8-55	17	11.9	10.4	8.0	10.0	11.7	4	
FH12-18S-0.5SV(55)	586-0573-4-55	18	12.4	10.9	8.5	10.5	12.2	4	
FH12-20S-0.5SV(55)	586-0562-8-55	20	13.4	11.9	9.5	11.5	13.2	4	
FH12-22S-0.5SV(55)	586-0589-4-55	22	14.4	12.9	10.5	12.5	14.2	8	
FH12-24S-0.5SV(55)	586-0563-0-55	24	15.4	13.9	11.5	13.5	15.2	8	
FH12-26S-0.5SV(55)	586-0664-8-55	26	16.4	14.9	12.5	14.5	16.2	8	YES
FH12-30S-0.5SV(55)	586-0564-3-55	30	18.4	16.9	14.5	16.5	18.2	8	
FH12-32S-0.5SV(55)	586-0699-2-55	32	19.4	17.9	15.5	17.5	19.2	8	
FH12-33S-0.5SV(55)	586-0565-6-55	33	19.9	18.4	16.0	18.0	19.7	8	
FH12-34S-0.5SV(55)	586-0706-6-55	34	20.4	18.9	16.5	18.5	20.2	8	
FH12-36S-0.5SV(55)	586-0641-2-55	36	21.4	19.9	17.5	19.5	21.2	8	
FH12-40S-0.5SV(55)	586-0566-9-55	40	23.4	21.9	19.5	21.5	23.2	8	
FH12-45S-0.5SV(55)	586-0567-1-55	45	25.9	24.4	22.0	24.0	25.7	8	
FH12-49S-0.5SV(55)	586-0602-0-55	49	27.9	26.4	24.0	26.0	27.7	8	
FH12-50S-0.5SV(55)	586-0568-4-55	50	28.4	26.9	24.5	26.5	28.2	8	
FH12-60S-0.5SV(55)	586-0735-4-55	60	33.4	31.9	29.5	31.5	33.2	8	

Note 1 : Embossed tape reel packaging (1,000 pieces/reel). Order by number of reels.

■1mm Pitch Type Bottom Contact Type

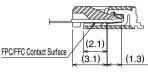


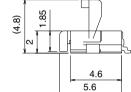


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Mated Cross-sectional Diagram





									Unit:mm
	Part Number	CL No.	Number of Contacts	А	В	С	D	E	RoHS
	FH12- 5S-1SH(55)	586-0591-6-55	5	4	8.6	9.6	6.07	2.3	
	FH12- 6S-1SH(55)	586-0607-4-55	6	5	9.6	10.6	7.07	2.3	
	FH12- 7S-1SH(55)	586-0535-5-55	7	6	10.6	11.6	8.07	2.3	
e	FH12- 8S-1SH(55)	586-0579-0-55	8	7	11.6	12.6	9.07	2.3	
Standard type	FH12- 9S-1SH(55)	586-0540-5-55	9	8	12.6	13.6	10.07	2.3	
dard	FH12-11S-1SH(55)	586-0668-9-55	11	10	14.6	15.6	12.07	2.3	
stan	FH12-12S-1SH(55)	586-0741-7-55	12	11	15.6	16.6	13.07	2.3	
	FH12-16S-1SH(55)	586-0536-8-55	16	15	19.6	20.6	17.07	2.3	
	FH12-17S-1SH(55)	586-0739-5-55	17	16	20.6	21.6	18.07	2.3	
	FH12-22S-1SH(55)	586-0547-4-55	22	21	25.6	26.6	23.07	2.3	YES
	FH12-26S-1SH(55)	586-0592-9-55	26	25	29.6	30.6	27.07	2.3	
	FH12-10(4)SA-1SH(55)	586-0537-0-55	4	3	8.1	9.1	5.57	2.8	
	FH12-14(6)SA-1SH(55)	586-0538-3-55	6	5	10.1	11.1	7.57	2.8	
/pe	FH12-18(8)SA-1SH(55)	586-0539-6-55	8	7	12.1	13.1	9.57	2.8	
Eccentric type	FH12-22(10)SA-1SH(55)	586-0541-8-55	10	9	14.1	15.1	11.57	2.8	
centi	FH12-24(11)SA-1SH(55)	586-0542-0-55	11	10	15.1	16.1	12.57	2.8	
ШС	FH12-30(14)SA-1SH(55)	586-0543-3-55	14	13	18.1	19.1	15.57	2.8	
	FH12-40(19)SA-1SH(55)	586-0546-1-55	19	18	23.1	24.1	20.57	2.8	
	FH12-50(24)SA-1SH(55)	586-0548-7-55	24	23	28.1	29.1	25.57	2.8	

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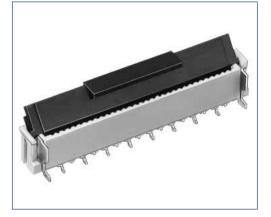
Note 1: Embossed tape reel packaging (2,000 pieces/reel).

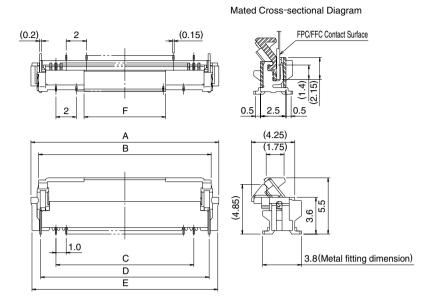
Order by number of reels.

Note 2: The 1mm version of FH12 is constructed by loading every other contact into the 0.5mm housing. When a housing designed for an odd number of 0.5mm pitch contacts is used; the spacing from the edge to the first contact on either side is the same as the distance between each contact, 1.0mm. Hirose considers this design to be a **standard-type 1.0mm** connector.

An **eccentric-type** connector using a housing designed for an even number of 0.5mm pitch contacts and consequently one side has 1.5mm distance from the edge to the first contact. (See FPC/FFC dimensional drawing on page 19) The part number for the eccentric type describes the size of the 0.5mm housing used and lists the number of 1.0mm pitch contacts in parentheses () as shown in the above table.

■1mm Pitch Vertical Mounting Type





Unit:mm

									Onit.min
Part Number	CL No.	Number of Contacts	А	В	С	D	E	F	RoHS
FH12- 6S-1SV(55)	586-0605-9-55	6	9.9	8.4	5	8	9.7	4	
FH12- 7S-1SV(55)	586-0610-9-55	7	10.9	9.4	6	9	10.7	4	
FH12- 8S-1SV(55)	586-0593-1-55	8	11.9	10.4	7	10	11.7	4	
FH12-16S-1SV(55)	586-0574-7-55	16	19.9	18.4	15	18	19.7	8	YES
FH12-20S-1SV(55)	586-0634-7-55	20	23.9	22.4	19	22	23.7	8	
FH12-22S-1SV(55)	586-0584-0-55	22	25.9	24.4	21	24	25.7	8	
FH12-24S-1SV(55)	586-0594-4-55	24	27.9	26.4	23	26	27.7	8	

Note 1: Embossed tape reel packaging (1,000 pieces/reel). Order by number of reels.

Recommended FPC/FFC dimensions and Land/Metal Mask dimensions 0.5mm Pitch Product

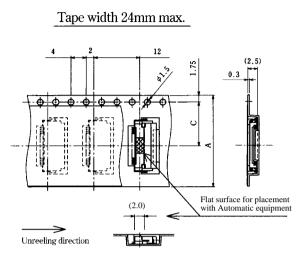
	F	PC/F	FC c	limensions	6		Land / Metal Mask dimensions	
	Product Type Types other than those below	Stiffen	0.05mi er thickn	35±0.03(FPC) 3±0.03(FPC) C Dimension n ess should be 0.186	<u>c</u> 3 mm (7	7.5 mil) min	$\begin{array}{c} B\pm0.1\\ \hline C\pm0.1\\ \hline 0.5\pm0.05\\ \hline 0.5\pm0.05\\ \hline 0.5\pm0.05\\ \hline 0.5\pm0.03\\ \hline 0.25\pm0.03\\ \hline 0.25\pm0.03\\ \hline 0.15\\ \hline 0.1$	
0.5mm Pitch	FH12F	0.18	±0.05					
Bottom Contact	N				Un	it: mm	Unit:	mm
Туре	Dimension Number of Contacts	А	В	Dimension Number of Contacts	А	в	Dimension Number of Contacts A B C Number of Contacts A B	с
	6	2.5	3.5	25	12.0	13.0		4.0
	8	3.5	4.5	26	12.5	13.5		4.5
	10	4.5	5.5	28	13.5	14.5		5.5
0.5mm Pitch	11	5.0	6.0	29	14.0	15.0		6.0
Top Contact	12	5.5	6.5	30	14.5			6.5
Туре	13	6.0	7.0	32	15.5	16.5		7.5
	14	6.5	7.5	33		17.0		8.0
	15 16	7.0 7.5	8.0 8.5	34 35	17.0	17.5 18.0		8.5 9.0
	17	7.5 8.0	0.5 9.0	36	17.5	18.5		9.0
	18	8.5	9.0	40	19.5	20.5		21.5
	19	9.0	10.0	40		20.5		22.5
	20	9.5	10.5	45		23.0	20 9.5 15.1 11.5 45 22.0 27.6 2	
	22	10.5	11.5	50		25.5		26.5
	24	11.5		53		27.0	24 11.5 17.1 13.5 53 26.0 31.6 2	
	0.5±0.1	11[[]]] 11[[]]] 11[]] 11	0.	35±0.03(FPC) 3±0.03(FFC)	NIWE 0.3±0.	05	Even contact number Odd contact number 4 ± 0.1 No.1 contact $4 \pm$	T'DHC+ and)
0 5 D'(a)			ess 10 0.1	88 (7.5mil) min.	Un	it: mm	Unit: r	mm
0.5mm Pitch Vertical	Dimension Number of Contacts	А	В	Dimension Number of Contacts	А	в	Dimension A B Dimension Number of Contacts A F	в
Mounting Type	10	4.5	5.5	26	12.5	13.5	10 6.5 4.5 26 14.5 12	2.5
	12	5.5	6.5	30	14.5	15.5	12 7.5 5.5 30 16.5 14	4.5
	13	6.0	7.0	32	15.5	16.5	13 8.0 6.0 32 17.5 15	5.5
	15	7.0	8.0	33		17.0		6.0
	16	7.5	8.5	34		17.5		6.5
	17	8.0	9.0	36	17.5			7.5
	18	8.5	9.5	40		20.5		9.5
	20	9.5	10.5	45		23.0	20 11.5 9.5 45 24.0 22	
	22	10.5	11.5	49		25.0	22 12.5 10.5 49 26.0 24	
	24	11.5	12.5	50		25.5	24 13.5 11.5 50 26.5 24	
				60	29.5	30.5	60 31.5 29	9.5

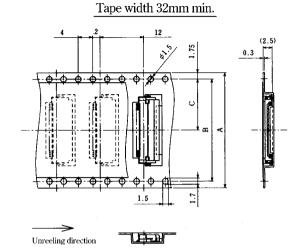
Recommended FPC/FFC dimensions and Land/Metal Mask dimensions 1mm Pitch Product

	FPC/FFC dimensions	Land / Metal Mask dimensions
	\underbrace{H}_{3}	$\begin{array}{c} B \pm 0.1 \\ \hline \\ C \pm 0.1 \\ \hline \\ $
1mm Pitch Bottom Contact Type	Unit: mm	Unit: mm Munder Munder A B C D Munder Dimension Munder A B C D Munder A B C D A B C D C D A B C D C D C C D C C C C C C C C C C C C
1mm Pitch Vertical Mounting Type	$\frac{1 \pm 0.1}{1 \pm 0.1}$	$\frac{A \pm 0.1}{0.65 \pm 0.05 (\text{Metal mask})} + \frac{\text{No.1 contact}}{0.65 \pm 0.05 (\text{Metal mask})} + \frac{1}{0.65 \pm 0.05 (\text{Metal mask})} + \frac{1}{0.65 \pm 0.05 (\text{Metal mask})} + \frac{1}{0.65 \pm 0.05 (\text{Metal mask})} + \frac{1}{0.6 \pm 0.1 (\text{Land})} + \frac{1}{0.6 \pm 0.05 (\text{Metal mask})} + \frac{1}{0.5 \pm 0.05 (\text{Metal mask})$

Packaging Specification **Embossed Carrier Tape Dimensions**

Horizontal Type (Common to Bottom/Top Contact, 0.5mm/1mm Pitch)





Unit:mm

Е 29.4

29.4

37.4

37.4

37.4

37.4

37.4

37.4

49.4

49.4

49.4

49.4

49.4

49.4

49.4

Unit:mm

D

25.4

25.4

33.4

33.4

33.4

33.4

33.4

33.4

45.4

45.4

45.4

45.4

45.4

45.4

45.4

●0.5mm Pitch Bottom/Top Contact Type

Dimension Number of Contacts	А	В	С	D	E	Dimension Number of Contacts	А	В	С
6	16		7.5	17.4	21.4	25	24		11.5
8	16		7.5	17.4	21.4	26	24		11.5
10	16		7.5	17.4	21.4	28	32	28.4	14.2
11	16		7.5	17.4	21.4	29	32	28.4	14.2
12	24		11.5	25.4	29.4	30	32	28.4	14.2
13	24		11.5	25.4	29.4	32	32	28.4	14.2
14	24		11.5	25.4	29.4	33	32	28.4	14.2
15	24		11.5	25.4	29.4	34	32	28.4	14.2
16	24		11.5	25.4	29.4	35	44	40.4	20.2
17	24		11.5	25.4	29.4	36	44	40.4	20.2
18	24		11.5	25.4	29.4	40	44	40.4	20.2
19	24		11.5	25.4	29.4	42	44	40.4	20.2
20	24		11.5	25.4	29.4	45	44	40.4	20.2
22	24		11.5	25.4	29.4	50	44	40.4	20.2
24	24		11.5	25.4	29.4	53	44	40.4	20.2
						Nata: 2 000 nia			

Note: 2,000 pieces per reel.

Imm Pitch Bottom Contact Type

	Dimension Number of Contacts	A	В	С	D	Е
	5	16		7.5	17.4	21.4
	6	24		11.5	25.4	29.4
	7	24		11.5	25.4	29.4
e	8	24		11.5	25.4	29.4
Standard Type	9	24		11.5	25.4	29.4
lard	11	24		11.5	25.4	29.4
tanc	12	24		11.5	25.4	29.4
Ś	16	32	28.4	14.2	33.4	37.4
	17	44	40.4	20.2	45.4	49.4
	22	44	40.4	20.2	45.4	49.4
	26	44	40.4	20.2	45.4	49.4

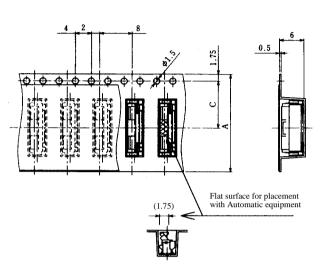
Dimension С Number of Contacts В D Е А 17.4 4 16 7.5 21.4 11.5 25.4 29.4 6 24 Eccentric Type 25.4 8 24 11.5 29.4 10 11.5 25.4 29.4 24 11.5 25.4 11 24 29.4 14 32 28.4 14.2 33.4 37.4 40.4 20.2 45.4 49.4 19 44 24 44 40.4 20.2 45.4 49.4

Note: 2,000 pieces per reel.



Vertical Mounting Type (Common to 0.5mm/1mm Pitch)

Tape width 24mm max.



Tape width 32mm min.

•0.5mm Pitch Vertical mounting Type

Dimension Number of Contacts	A	В	С	D	E
10	16		7.5	17.4	21.4
12	16		7.5	17.4	21.4
13	24		11.5	25.4	29.4
15	24		11.5	25.4	29.4
16	24		11.5	25.4	29.4
17	24		11.5	25.4	29.4
18	24		11.5	25.4	29.4
20	24		11.5	25.4	29.4
22	24		11.5	25.4	29.4
24	24		11.5	25.4	29.4
Noto: 1 000 pig					

Dimension Number of Contacts	A	В	С	D	Е
26	24		11.5	25.4	29.4
30	32	28.4	14.2	33.4	37.4
32	32	28.4	14.2	33.4	37.4
33	32	28.4	14.2	33.4	37.4
34	44	40.4	20.2	45.4	49.4
36	44	40.4	20.2	45.4	49.4
40	44	40.4	20.2	45.4	49.4
45	44	40.4	20.2	45.4	49.4
49	44	40.4	20.2	45.4	49.4
50	44	40.4	20.2	45.4	49.4
60	56	52.4	26.2	57.4	61.4

Note: 1,000 pieces per reel.

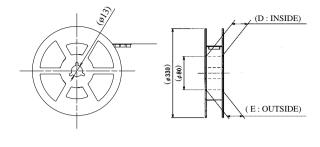
•1mm Pitch Vertical mounting Type Unit:mm

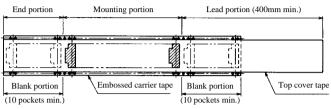
Dimension Number of Contacts	А	В	С	D	E
6	24		11.5	25.4	29.4
7	24		11.5	25.4	29.4
8	24		11.5	25.4	29.4
16	32	28.4	14.2	33.4	37.4
20	44	40.4	20.2	45.4	49.4
22	44	40.4	20.2	45.4	49.4
24	44	40.4	20.2	45.4	49.4

Note: 1,000 pieces per reel.

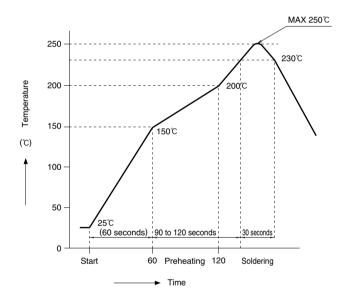
Unit:mm

Reel Dimensions (Common to All Types)





Recommended Temperature Profile



:Reflow, IR/hot air
(Nihon Den-netsu Co., Ltd.'s
Part Number: SENSBY NR- ${\mathbb I}$)
:Room air
:Paste, 96.5%Sn/3%Ag/0.5%Cu
(Senju Metal Industry, Co., Ltd.'s
Part Number: M705-221CM5-42-10.5)
:Glass epoxy 40mm×80mm×1.6mm thick
:Top and bottom
contact type 0.3mm×1.3mm
Vertical mounting type 0.6mm×1.5mm
:Top and bottom contact type
0.25mm×1.3mm×0.15mm thick
Vertical mounting type
0.5mm×1.5mm×0.15mm thick

This temperature profile is based on the above conditions. In individual applications the actual temperature may vary, depending on solder paste type, volume/thickness and board size/thickness. Consult your solder paste and equipment manufacturer for specific recommendations.

● FH12 Series FPC/FFC Construction (Recommended Specifications)

1. FFC

FFC : Flexible Flat Cable

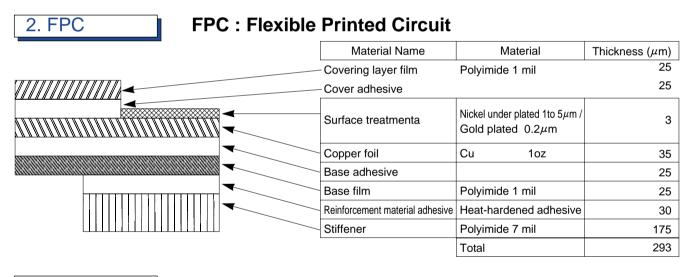
	Material Name	Material	Thickness (µm)	
		1		_
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	(Nickel under plated / Gold plated), soft copper film		35	
◄	Adhesive	Polyester type	30	
	Polyester		12]
	Adhesive	Polyester type	30]
	Stiffener	Polyester type	188	(Not
		Total	295	1

*Real tolerance of thickness dimension is on the order of $\pm 20 \ \mu m$ (275 to 315 μm)

Note: Use of a thicker FFC results in a stiffer lock action and the lock is more easily released.

A factor that contributes to thicker FFC is the use of 250 μ m stiffener which is thicker than the standard (188 μ m) product. This results in a total thickness of 357 μ m.

When using FFC, control of FFC thickness becomes easy if you indicate to us the thickness of the stiffener.



3. Precautions

- 1. This specification is a recommendation for the construction of the FH12 Series FPC and FFC (t= 0.3 ± 0.05).
- 2. For details about the construction, please contact the FPC/FFC manufacturers.